

Series GLH

<u>C</u>	Order Code			Gear				Drive			
	Base	Code		- Set	٦		[Mount	Options		
	G	LH	-								
	1	2	3	4	5	6	7	8			
		— Mo	del –		L I	Wetted Material			O/C: Pump S/K: Service Kit		

Pump Construction Magnetic Drive Gear Pump Cavity Style Two Helical, Shafted Gears/DP12 Sleeve Bushings O-Ring Seals (Qty 3)



Product Options

1	Code	Product Type	Specifications			Note
	G	Gear Pump				
2		Product Series	Max System Pressure (MAWP)	Ports		
	LH	Series GLH	103 Bar (1500 psi)	3/4-14 (F) NPT Side Ports		
3		Modifier				
	-	Standard Design				
4		Gear Set (Width/NºGears/Pitch)	Displacement	Max Differential Pressure	Driven Magnet (Standard)	
	H25	1.250/2/12	7.7 ml/rev (2.0 gal/1000*rev)	6.9 Bar (100 psi)	Samarium Cobalt (SmCo)	
	H23	1.000/2/12	6.2 ml/rev (1.6 gal/1000*rev)	8.7 Bar (125 psi)	Samarium Cobalt (SmCo)	
	H21	0.750/2/12	4.6 ml/rev (1.2 gal/1000*rev)	8.7 Bar (125 psi)	Samarium Cobalt (SmCo)	
5		Gear Material		Max Differential Pressure	Temp Range	
	J	PEEK (carbon fiber/ptfe)		8.7 Bar (125 psi)	-46/121°C (-50/250°F)	
	F	PTFE		3.5 Bar (50 psi)	-46/54°C (-50/130°F)	1
6		Static Seals			Temp Range	
	v	Viton®			-29/204°C (-20/400°F)	
	F	PTFE			-46/232°C (-50/450°F)	
7		Base Materials				
	S	SS316				
8		Drive Mount	Max System Pressure (MAWP)		Weight (Pumphead)	
	к	NEMA 143/145TC	103 Bar (1500 psi)		3.9 kg (8.6 lbs)	
	Е	NEMA 56C	103 Bar (1500 psi)		3.9 kg (8.6 lbs)	
	8	IEC 80-B14	103 Bar (1500 psi)		3.9 kg (8.6 lbs)	
	6	IEC 71-B14	103 Bar (1500 psi)		3.9 kg (8.6 lbs)	
Opti	ons	Add Option codes after the Base (Code to modify features or e	enhance the product.		
		Driving Magnet (PC13)	,	·	Temp Range	
	N0	Ferrite Driving			-46/99°C (-50/210°F)	2
	N3	NdFeB Driving (Ring)			-46/82°C (-50/180°F)	
	N1	SmCo Driving (Segments)			-46/260°C (-50/500°F)	

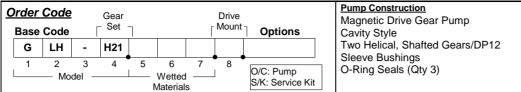
Notes

1 PTFE gears come standard with Rulon® bushings

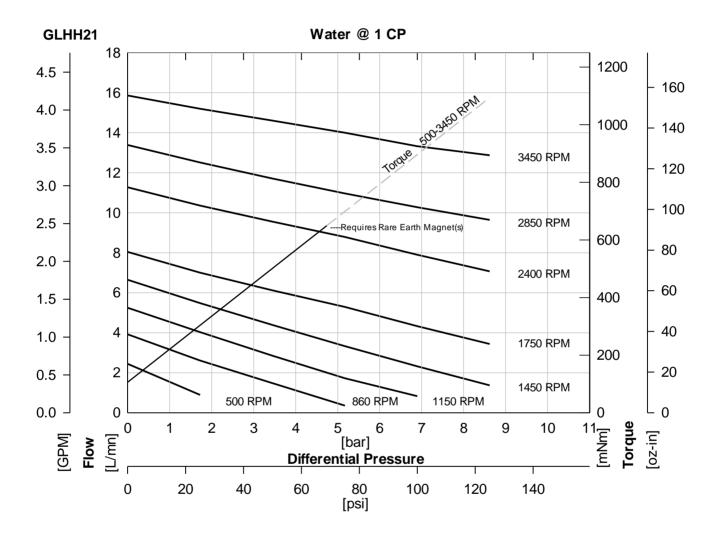
2 Driving Magnet (Hub) Sold Separately







Performance

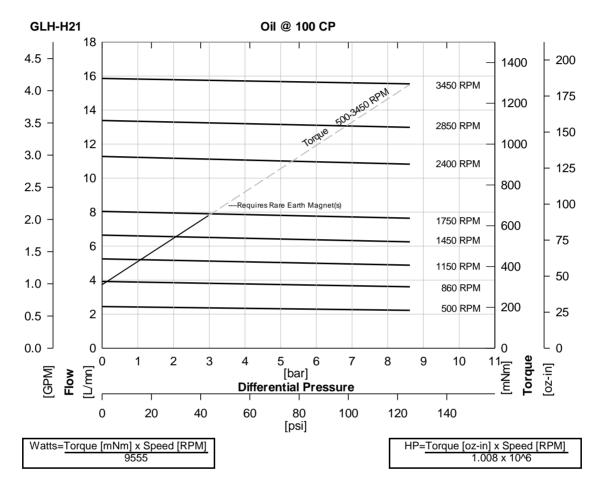




Series GLH

<u>Order</u> Base	<u>Code</u> Code		Gear Set	7		ſ	Drive Mount	Options	Pump Construction Magnetic Drive Gear Pump Cavity Style	B
G	LH	-	H21						Two Helical, Shafted Gears/DP12	
1	2	3	4	5	6	7	8		Sleeve Bushings O-Ring Seals (Qty 3)	12
	— Мо	del –		<u> </u>	Wetted Material			O/C: Pump S/K: Service Kit		

Performance-High Viscosity



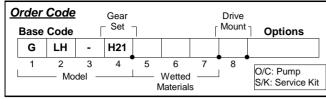
To calculate torque, multiply correction factor by torque from viscosity curve above

Torque Co	orrection Fac	ctors: For Highe	r Viscosity L	iquids
١	/iscosity [cp]	1	100	2500
Max	Speed [RPM]	3450	3450	1750
[Bar]	[psi]			
0.3	5	0.3	1	3.8
1.4	20	0.5	1	2.9
2.8	40	0.7	1	2.3
4.1	60	0.7	1	2.0
5.5	80	0.8	1	1.8
6.9	100	0.8	1	1.6
8.6	125	0.8	1	1.5

Mag	net Deco	ouple Tor	que						
Driven	Driving	Torque	Torque						
Magnet	Hub	[mNm]	[oz.in]						
SmCo	Ferrite	1222	173						
SmCo	SmCo	1483	210						
SmCo	NdFeB	1780	252						



Series GLH



Pump Construction Magnetic Drive Gear Pump Cavity Style Two Helical, Shafted Gears/DP12 Sleeve Bushings O-Ring Seals (Qty 3)



Specifications

	SI	US
Displacement	4.6 ml/rev	1.2 gal/1000*rev
Max Flow (4 Pole Speed)	6.7 L/mn 1450 RPM (50Hz)	2.2 gal/mn 1750 RPM (60Hz)
Max Flow (2 Pole Speed)	13.2 L/mn 2850 RPM (50Hz)	4.2 gal/mn 3450 RPM (60Hz)
Max Differential Pressure	8.7 Bar	125 psi
Max System Pressure (MAWP)	103 Bar	1500 psi
NIPR (Absolute)	180 mBar	2.5 psia
Wet Lift (Typical)	2 51 cm.H2O (1450 RPM)	24 in.H2O (1750 RPM)
Temp Range	See Gear Material	See Gear Material
Viscosity Range	0.2 to 2500 cp	0.2 to 2500 cp
Max Speed	3,450 RPM	3,450 RPM
Rotation (Facing Motor Shaft)	CW	CW
Weight (Pumphead)	3.9 kg	8.6 lbs
Dimensions (LxWxH)	See Drawing	See Drawing
Ports	3/4-14 (F) NPT Side Ports	3/4-14 (F) NPT Side Ports
Driven Magnet (Standard)	Samarium Cobalt (SmCo)	Samarium Cobalt (SmCo)
Optional Internal Bypass	No	No
	Notes	

1 See Product Options. Max pressure depends on gear material.

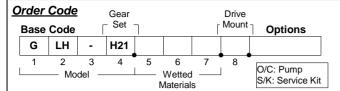
2 Priming ability varies with operating conditions.

3 See Product Options for specific temp limits.

4 See Performance-High Viscosity for viscosity limits.



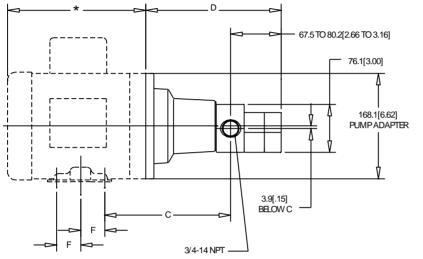
Series GLH

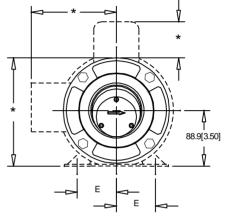


Pump Construction Magnetic Drive Gear Pump Cavity Style Two Helical, Shafted Gears/DP12 Sleeve Bushings O-Ring Seals (Qty 3)



Dimensions





	С	D	E	F
MOUNT	mm [in]	mm [in]	mm [in]	mm [in]
E NEMA 56C	199.8 [7.87]	201.9[7.95] TO 214.7[8.45]	61.9 [2.44]	38.1 [1.50]
K NEMA 143 TC	195.0 [7.68]	201.9[7.95] TO 214.7[8.45]	69.9 [2.75]	50.8 [2.00]
K NEMA 145 TC	195.0 [7.68]	201.9[7.95] TO 214.7[8.45]	69.9 [2.75]	63.5 [2.50]

NOTES:

1.*THESE DIMENSIONS/WILL VARY BASED ON MOTOR SELECTION 2. ALL DIMENSIONS ARE NOMINAL

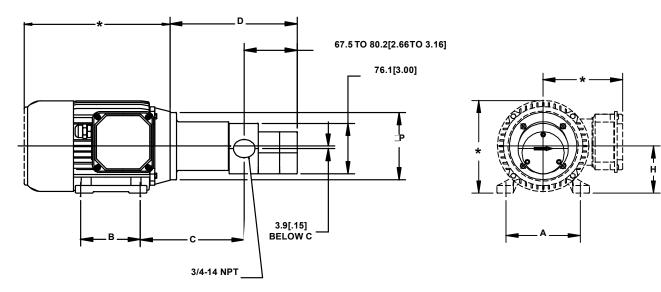


Series GLH

9	Order	Code		Gear			Drive		Pump Construction Magnetic Drive Gear Pump
	Base Code			Set		[Mount	Options	Cavity Style
	G	LH	-	H21			6		Two Helical, Shafted Gears/DP12
	1	2 — Mo	3 del -	4	6 Wetteo Material		8	O/C: Pump S/K: Service Kit	Sleeve Bushings O-Ring Seals (Qty 3)



Dimensions



	А	В	С	D	н	Р	
MOUNT	mm [in]	mm [in]	mm [in]	mm [in]	mm [in]	mm [in]	
6 IEC71B14B3	112 [4.41]	90 [3.54]	157.2 [6.19]	179.7[7.07] TO 192.4[7.57]	71 [2.80]	105 [4.13]	
8 IEC80B14B3	125 [4.92]	100 [3.94]	172.1 [6.77]	189.6[7.46] TO 202.3[7.96]	80 [3.15]	120 [4.72]	

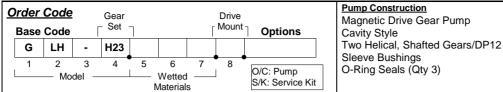
NOTES:

1. *THESE DIMENSIONS WIL VARY BASED ON MOTOR SELECTION.

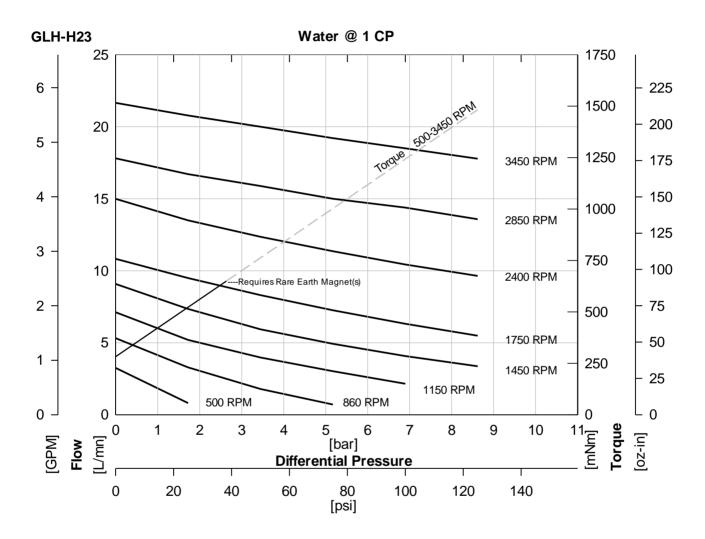
2. ALL DIMENSIONSARE NOMINAL.







Performance

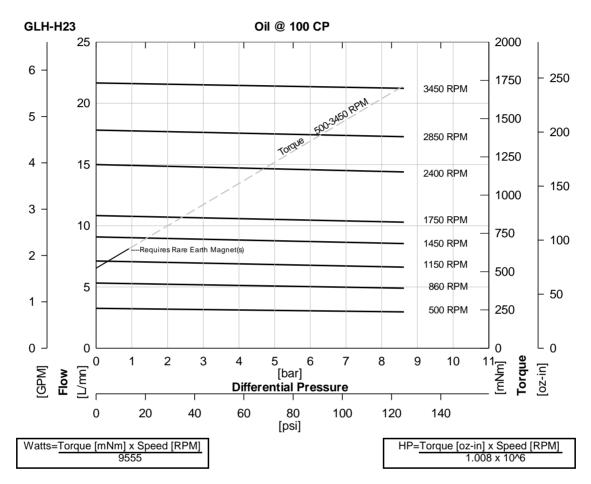




Series GLH

Order Code Base Code			Gear Set	٦		Γ	Drive Mount	Options	Pump Construction Magnetic Drive Gear Pump Cavity Style	(A)
G	LH	-	H23						Two Helical, Shafted Gears/DP12	
1	2	3	4	5	6	7	8		Sleeve Bushings	(De la
	— Мо	del -		I I	Wetted Material]	O/C: Pump S/K: Service Kit	O-Ring Seals (Qty 3)	1 and 1

Performance-High Viscosity



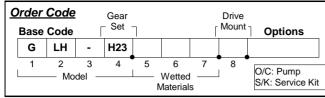
To calculate torque, multiply correction factor by torque from viscosity curve above

Torque Co	Torque Correction Factors: For Higher Viscosity Liquids										
١	/iscosity [cp]	1	100	2500							
Max	Speed [RPM]	3450	3450	1750							
[Bar]	[psi]										
0.3	5	0.5	1	2.8							
1.4	20	0.6	1	2.3							
2.8	40	0.7	1	2.0							
4.1	60	0.8	1	1.8							
5.5	80	0.8	1	1.6							
6.9	100	0.8	1	1.5							
8.6	125	0.9	1	1.4							

~	above.									
	Mag	net Deco	ouple Tor	que						
	Driven	Driving	Torque	Torque						
	Magnet	Hub	[mNm]	[oz.in]						
	SmCo	Ferrite	1222	173						
	SmCo	SmCo	1483	210						
	SmCo	NdFeB	1780	252						



Series GLH



Pump Construction Magnetic Drive Gear Pump Cavity Style Two Helical, Shafted Gears/DP12 Sleeve Bushings O-Ring Seals (Qty 3)



Specifications

	SI	US		
Displacement	6.2 ml/rev	1.6 gal/1000*rev		
Max Flow (4 Pole Speed)	9.0 L/mn 1450 RPM (50Hz)	2.9 gal/mn 1750 RPM (60Hz)		
Max Flow (2 Pole Speed)	17.7 L/mn 2850 RPM (50Hz)	5.7 gal/mn 3450 RPM (60Hz)		
Max Differential Pressure	8.7 Bar	125 psi		
Max System Pressure (MAWP)	103 Bar	1500 psi		
NIPR (Absolute)	180 mBar	2.5 psia		
Wet Lift (Typical)	51 cm.H2O (1450 RPM)	24 in.H2O (1750 RPM)		
Temp Range	See Gear Material	See Gear Material		
Viscosity Range	0.2 to 2500 cp	0.2 to 2500 cp		
Max Speed	3,450 RPM	3,450 RPM		
Rotation (Facing Motor Shaft)	CW	CW		
Weight (Pumphead)	3.9 kg	8.6 lbs		
Dimensions (LxWxH)	See Drawing	See Drawing		
Ports	3/4-14 (F) NPT Side Ports	3/4-14 (F) NPT Side Ports		
Driven Magnet (Standard)	Samarium Cobalt (SmCo)	Samarium Cobalt (SmCo)		
Optional Internal Bypass	No	No		
	Notes			

1 See Product Options. Max pressure depends on gear material.

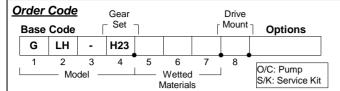
2 Priming ability varies with operating conditions.

3 See Product Options for specific temp limits.

4 See Performance-High Viscosity for viscosity limits.



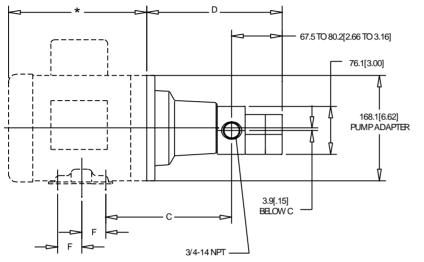
Series GLH

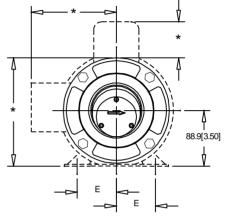


Pump Construction Magnetic Drive Gear Pump Cavity Style Two Helical, Shafted Gears/DP12 Sleeve Bushings O-Ring Seals (Qty 3)



Dimensions





	С	D	E	F
MOUNT	mm [in]	mm [in]	mm [in]	mm [in]
E NEMA 56C	199.8 [7.87]	201.9[7.95] TO 214.7[8.45]	61.9 [2.44]	38.1 [1.50]
K NEMA 143 TC	195.0 [7.68]	201.9[7.95] TO 214.7[8.45]	69.9 [2.75]	50.8 [2.00]
K NEMA 145 TC	195.0 [7.68]	201.9[7.95] TO 214.7[8.45]	69.9 [2.75]	63.5 [2.50]

NOTES:

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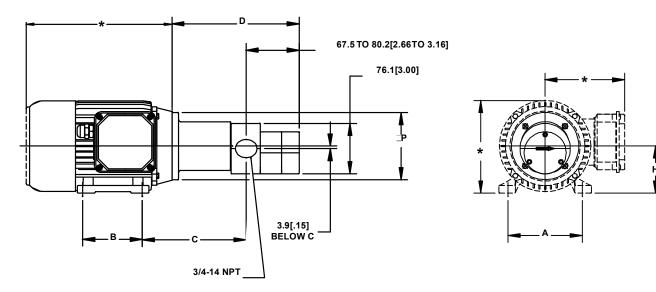


Series GLH

9	Order Code Base Code G LH			Gear Set		[Drive Mount	Options	Pump Construction Magnetic Drive Gear Pump Cavity Style
	G	LH	-	H23			6		Two Helical, Shafted Gears/DP12
	1	2 — Mo	3 del –	4	6 Wettec ⁄laterial		8	O/C: Pump S/K: Service Kit	Sleeve Bushings O-Ring Seals (Qty 3)



Dimensions



	Α	В	С	D	н	Р	
MOUNT	mm [in] mm [in]		mm [in] mm [in]		mm [in]	mm [in]	
6 IEC71B14B3	112 [4.41]	90 [3.54]	157.2 [6.19]	179.7[7.07] TO 192.4[7.57]	71 [2.80]	105 [4.13]	
8 IEC80B14B3	125 [4.92]	100 [3.94]	172.1 [6.77]	189.6[7.46] TO 202.3[7.96]	80 [3.15]	120 [4.72]	

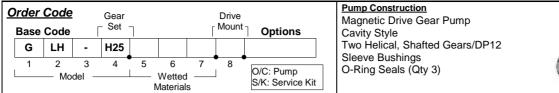
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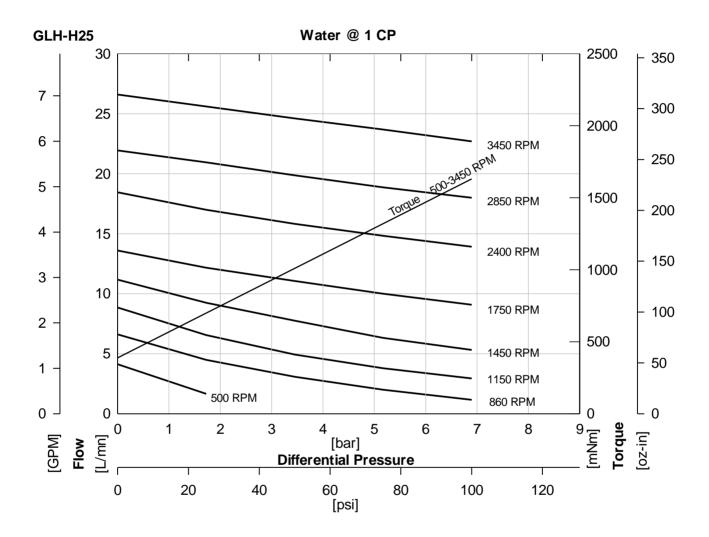
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Series GLH



Performance

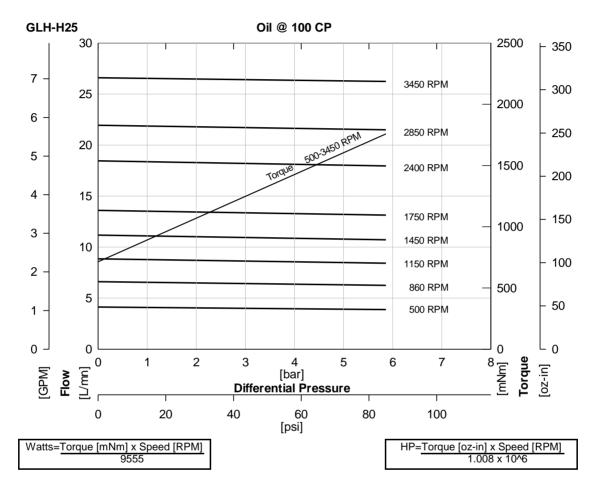




Series GLH

<u>Order</u> Base	<u>Code</u> Code	•	Gear Set	٦		ſ	Drive Mount	Options	Pump Construction Magnetic Drive Gear Pump Cavity Style	Carlo and
G	LH	-	H25						Two Helical, Shafted Gears/DP12	
1	2 — Mo	3 idel -	4	5	6 Wetted Material		8	O/C: Pump S/K: Service Kit	Sleeve Bushings O-Ring Seals (Qty 3)	C

Performance-High Viscosity



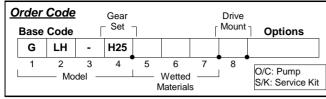
To calculate torque, multiply correction factor by torque from viscosity curve above

Torque Co	Torque Correction Factors: For Higher Viscosity Liquids												
١	/iscosity [cp]	1	100	2500									
Max	Speed [RPM]	3450	3450	1750									
[Bar]	[psi]												
0.3	5	0.5	1	2.3									
1.4	20	0.6	1	2.0									
2.8	40	0.7	1	1.8									
4.1	60	0.8	1	1.6									
5.5	80	0.8	1	1.5									
6.9	100	0.8	1	1.4									
8.6	125	0.9	1	1.3									

~														
	Magnet Decouple Torque													
	Driven	Driving	Torque	Torque										
	Magnet	Hub	[mNm]	[oz.in]										
	SmCo	Ferrite	1222	173										
	SmCo	SmCo	1483	210										
	SmCo	NdFeB	1780	252										



Series GLH



Pump Construction Magnetic Drive Gear Pump Cavity Style Two Helical, Shafted Gears/DP12 Sleeve Bushings O-Ring Seals (Qty 3)



Specifications

	SI	US		
Displacement	7.7 ml/rev	2.0 gal/1000*rev		
Max Flow (4 Pole Speed)	11.2 L/mn 1450 RPM (50Hz)	3.6 gal/mn 1750 RPM (60Hz)		
Max Flow (2 Pole Speed)	22.0 L/mn 2850 RPM (50Hz)	7.1 gal/mn 3450 RPM (60Hz)		
Max Differential Pressure	6.9 Bar	100 psi		
Max System Pressure (MAWP)	103 Bar	1500 psi		
NIPR (Absolute)	180 mBar	2.5 psia		
Wet Lift (Typical)	51 cm.H2O (1450 RPM)	24 in.H2O (1750 RPM)		
Temp Range	See Gear Material	See Gear Material		
Viscosity Range	0.2 to 2500 cp	0.2 to 2500 cp		
Max Speed	3,450 RPM	3,450 RPM		
Rotation (Facing Motor Shaft)	CW	CW		
Weight (Pumphead)	3.9 kg	8.6 lbs		
Dimensions (LxWxH)	See Drawing	See Drawing		
Ports	3/4-14 (F) NPT Side Ports	3/4-14 (F) NPT Side Ports		
Driven Magnet (Standard)	Samarium Cobalt (SmCo)	Samarium Cobalt (SmCo)		
Optional Internal Bypass	No	No		
	Notes			

1 See Product Options. Max pressure depends on gear material.

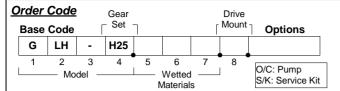
2 Priming ability varies with operating conditions.

3 See Product Options for specific temp limits.

4 See Performance-High Viscosity for viscosity limits.



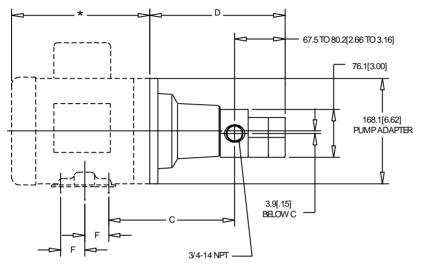
Series GLH

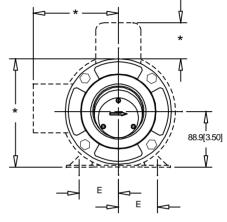


Pump Construction Magnetic Drive Gear Pump Cavity Style Two Helical, Shafted Gears/DP12 Sleeve Bushings O-Ring Seals (Qty 3)



Dimensions





	С	D	E	F
MOUNT	mm [in]	mm [in]	mm [in]	mm [in]
E NEMA 56C	199.8 [7.87]	201.9[7.95] TO 214.7[8.45]	61.9 [2.44]	38.1 [1.50]
K NEMA 143 TC	195.0 [7.68]	201.9[7.95] TO 214.7[8.45]	69.9 [2.75]	50.8 [2.00]
K NEMA 145 TC	195.0 [7.68]	201.9[7.95] TO 214.7[8.45]	69.9 [2.75]	63.5 [2.50]

NOTES:

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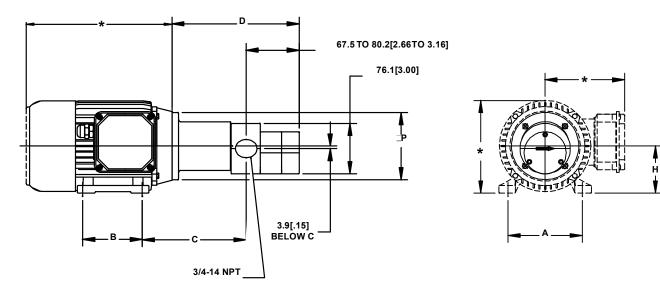


Series GLH

-	Order Code Base Code G LH			Gear Set		[Drive Mount	Options	Pump Construction Magnetic Drive Gear Pump Cavity Style
	G	LH	-	H25			6		Two Helical, Shafted Gears/DP12
	1	2 — Mo	3 del –	4	6 Wettec ⁄laterial		8	O/C: Pump S/K: Service Kit	Sleeve Bushings O-Ring Seals (Qty 3)



Dimensions



	Α	В	С	D	н	Р	
MOUNT	mm [in] mm [in]		mm [in]	mm [in]	mm [in]	mm [in]	
6 IEC71B14B3	112 [4.41]	90 [3.54]	157.2 [6.19]	179.7[7.07] TO 192.4[7.57]	71 [2.80]	105 [4.13]	
8 IEC80B14B3	125 [4.92]	100 [3.94]	172.1 [6.77]	189.6[7.46] TO 202.3[7.96]	80 [3.15]	120 [4.72]	

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