

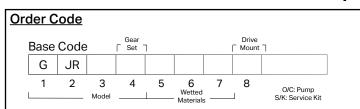
Order Code		Pump Construction
Base Code Gear Set 1 G JR 1 2 3 4 5 Model	Drive Mount 7 5 6 7 8 O/C: Pump S/K: Service Kit	Magnetic Drive Gear Pump Cavity Style Two Spur, Shafted Gears Sleeve Bushings/Gasket Seals (2) PTFE Bevel or O-Ring Seal (1)

Base Code Select a code character for each numbered position to configure the product.

	<u>Code</u>	Product Type	<u>Specifications</u>		<u>Notes</u>
	G	Gear Pump			
2		Product Series	Max System Pressure (MAWP)	Ports	
ت	JR	Series GJR	21 Bar (300 psi)	1/8-28 B.S.P.P. Side Ports	S
3		Modifier			
ت	-	Standard Design			
4		Gear Set (Width/N°Gears/Pitch)	Displacement	Max Differential Pressure	Driven Magnet (Standard)
ت ا	N21	0.175/2/24	0.316 ml/rev (0.08 gal/1000*rev)	5.5 Bar (80 psi)	Ferrite
	N23	0.350/2/24	0.64 ml/rev (0.17 gal/1000*rev)	5.5 Bar (80 psi)	Ferrite
	N27	0.700/2/24	1.23 ml/rev (0.32 gal/1000*rev)	5.5 Bar (80 psi)	Ferrite
5		Gear Material		Max Differential Pressure	Temp Range
ت	99	Solid Nickel Carbide		5.5 Bar (80 psi)	-46/121°C (-50/250°F)
6		Static Seals			Temp Range
	F1	PTFE Gasket (.004) 5369			-46/121°C (-50/250°F)
	F4	PTFE Gasket (.004) 5369			-46/121°C (-50/250°F)
	F11	PTFE Gaskets/ Viton O-Ring			-46/121°C (-50/250°F) 1
	F12	PTFE Gaskets/ EP O-Ring			-46/121°C (-50/250°F) 1
	F15	PTFE Gasket/ TEV O-Ring			-46/121°C (-50/250°F) 1
7		Base Materials			
	S	SS316			
8		Drive Mount	Max System Pressure (MAWP)		Weight (Pumphead)
	I А*	MP Housing	21 Bar (300 psi)		0.34 kg (0.75 lbs)
	SE	EagleDrive™MS	21 Bar (300 psi) SS316		0.45 kg (1.0 lbs)
	LE	EagleDrive™EL	21 Bar (300 psi) SS316		0.45 kg (1.0 lbs)

^{*}A-mount housing can be adapted to any NEMA 56C or IEC motor





Pump Construction
Magnetic Drive Gear Pump
Cavity Style
Two Spur, Shafted Gears
Sleeve Bushings/Gasket Seals (2)
PTFE Bevel or O-Ring Seal (1)

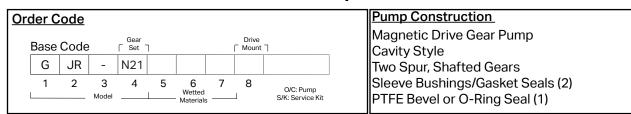
Options Add Option codes after the Base Code to modify features or enhance the product.

	Bypass C11	Optional System Bypass	<u>Notes</u>
	Driven Magnet (PC12)		
	Driving Magnet (PC13)		
N3	NdFEB Driving (Ring)		2
	Ports / Fittings (PC17)	Ports	
P2	1/8-28 B.S.P.P. Ports	1/8-28 B.S.P.P. Ports	
	Ports Orientation (PC18)	Ports	
Q1	Deck Ports	Deck Ports	1
	·	· ·	

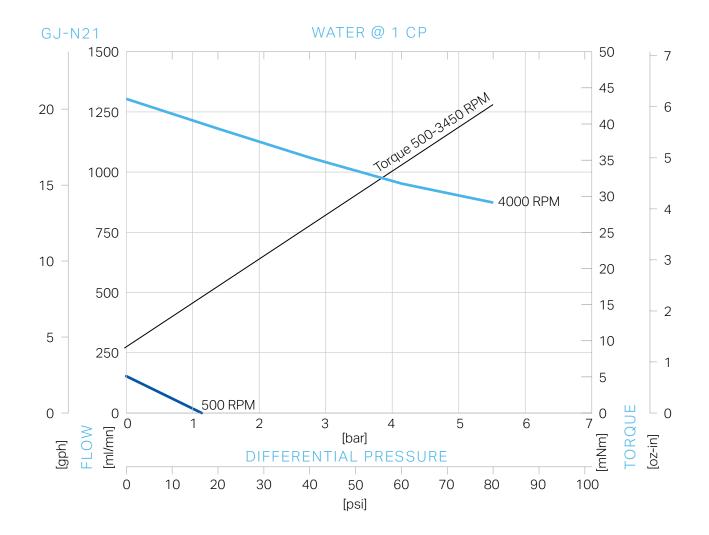
Notes

- 1 Denotes customization or materials that may require minimum order quantities.
- 2- Available only with industrial IEC or NEMA drive mounts

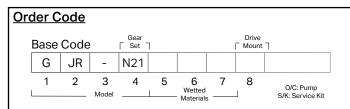




Performance



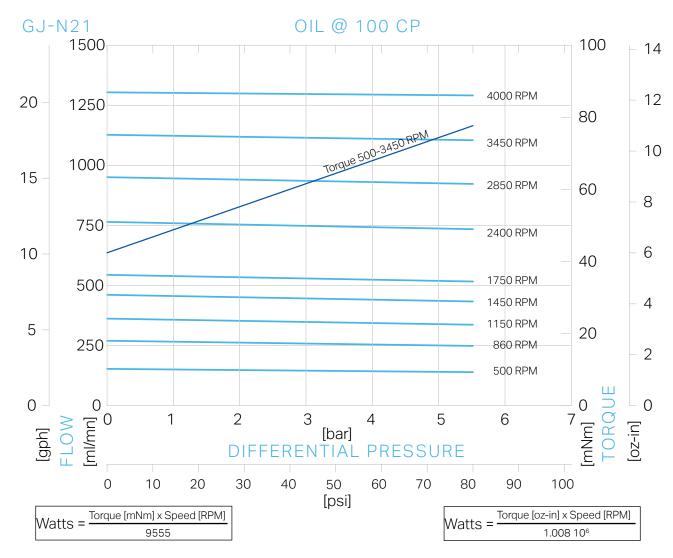




Pump Construction

Magnetic Drive Gear Pump
Cavity Style
Two Spur, Shafted Gears
Sleeve Bushings/Gasket Seals (2)
PTFE Bevel or O-Ring Seal (1)

Performance-High Viscosity



To calculate torque, multiply correction factor by torque from viscosity curve above.

Torque Correction Factors: For Higher Viscosity Liquids								
	Viscosity [cp]		100	1500				
Ma	x Speed [RPM]	10,000	3450	860				
[Bar]	[psi]							
0.3	5	0.2	1	2.3				
1.4	20	0.3	1	2.1				
2.8	40	0.4	1	1.9				
4.1	60	0.5	1	1.8				
5.5	80	0.5	1	1.6				

М	agnet Dec	ouple Torqι	ıe
Driven	Driving	Torque	Torque
Magnet	Hub	[mNm]	[oz. in.]
Ferrite	Ferrite	113	16
Ferrite	Ferrite	134	19
Ferrite	SmCo	254	36
SmCo	SmCo	636	90
Ferrite	NdFeB	304	43
SmCo	NdFeB	932	132

ACTUAL PERFORMANCE MAY VARY - Specifications are subject to change without notice. When multiple specs are noted, the most conservative value applies.



Ord	der C	<u>ode</u>							
Base Code			:	Gear Set	1	Drive ☐ Mount ☐			
	G	JR	-	N21					
	1	2	3 Model	4	5	6 Wetted Materials	7	8	O/C: Pump S/K: Service Kit

Pump Construction
Magnetic Drive Gear Pump
Cavity Style
Two Spur, Shafted Gears
Sleeve Bushings/Gasket Seals (2)
PTFE Bevel or O-Ring Seal (1)

Specifications

Displacement
Max Flow (4 Pole Speed)
Max Flow (2 Pole Speed)
Max Differential Pressure
Max System Pressure (MAWP)
NIPR (Absolute)
Wet Lift (Typical)
Temp Range
Viscosity Range
Max Speed
Rotation (Facing Motor Shelf)
Weight (Pumphead)
Dimensions (LxWxH)
Ports
Driven Magnet (Standard)

SI	US
0.316 ml/rev	0.08 gal/1000*rev
460 ml/mn 1450 RPM (50Hz)	8.9 gal/hr 1750 RPM (60Hz)
910 ml/mn 2850 RPM (50Hz)	18 gal/hr 3450 RPM (60Hz)
5.5 Bar	80 psi
21 Bar	300 psi
180 mBar	2.5 psia
51 cm.H2O (1450 RPM)	24 in.H2O (1750 RPM)
See Gear Material	See Gear Material
0.2 to 1500 cp	0.2 to 1500 cp
5,500 RPM	5,500 RPM
CW	CW
0.45 kg	1.0 lbs
See Drawing	See Drawing
1/8-28 B.S.P.P. Side Ports	1/8-28 B.S.P.P. Side Ports
Ferrite	Ferrite

Notes

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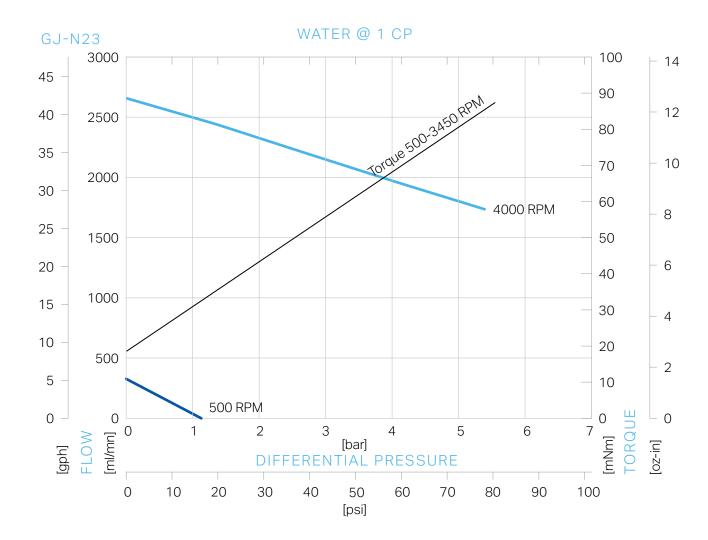
- 1 See Product Options. Max pressure depends on gear material.
- 2 Priming ability varies with operating conditions.
- 3 See Product Options for specific temp limits.
- 4 See Performance-High Viscosity for viscosity limits.



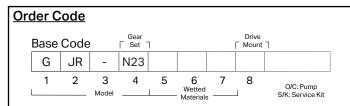
Or	der C	ode								Pump Construc
	Base	Code)	Gear Set -	1			Drive Mount	٦	Magnetic Drive Cavity Style
	G	JR	-	N23						Two Spur, Shaft
	1	2	3 Model	4	5	6 Wetted Materials	7	8	O/C: Pump S/K: Service Kit	Sleeve Bushings PTFE Bevel or O

Pump Construction
Magnetic Drive Gear Pump
Cavity Style
Two Spur, Shafted Gears
Sleeve Bushings/Gasket Seals (2)
PTFE Bevel or O-Ring Seal (1)

Performance



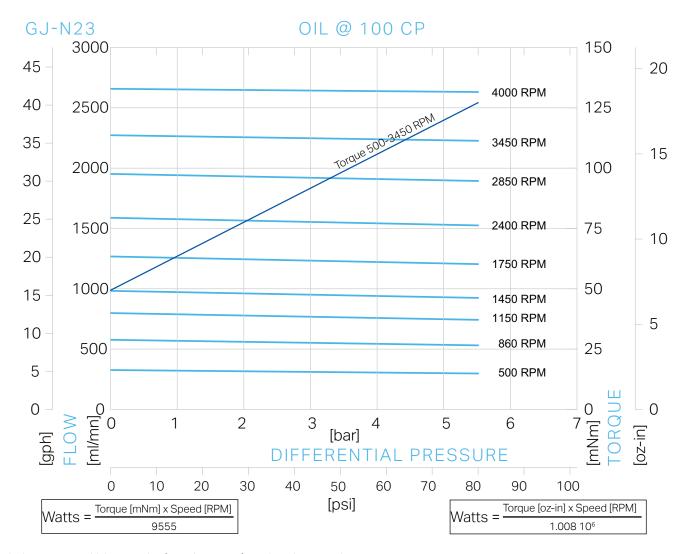




Pump Construction

Magnetic Drive Gear Pump
Cavity Style
Two Spur, Shafted Gears
Sleeve Bushings/Gasket Seals (2)
PTFE Bevel or O-Ring Seal (1)

Performance-High Viscosity



To calculate torque, multiply correction factor by torque from viscosity curve above.

Torque Correction Factors: For Higher Viscosity Liquids								
	Viscosity [cp]		100	1500				
Ma	x Speed [RPM]	10,000	3450	860				
[Bar]	[psi]							
0.3	5	0.2	1	2.3				
1.4	20	0.3	1	2.1				
2.8	40	0.4	1	1.9				
4.1	4.1 60		1	1.8				
5.5	80	0.5	1	1.6				

M	agnet Dec	ouple Torqu	ıe
Driven	Driving	Torque	Torque
Magnet	Hub	[mNm]	[oz. in.]
Ferrite	Ferrite	113	16
Ferrite	Ferrite	134	19
Ferrite	SmCo	254	36
SmCo	SmCo	636	90
Ferrite	NdFeB	304	43
SmCo	NdFeB	932	132

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Ord	der C	<u>ode</u>						
	Base	Code	:	Gear -	1		Drive Mount	٦
	G	JR	-	N23				
	1	2	3 Model	4	5	6 Wetted Materials	8	O/C: Pump S/K: Service Kit

Pump Construction
Magnetic Drive Gear Pump
Cavity Style
Two Spur, Shafted Gears
Sleeve Bushings/Gasket Seals (2)
PTFE Bevel or O-Ring Seal (1)

Specifications

Displacement
Max Flow (4 Pole Speed)
Max Flow (2 Pole Speed)
Max Differential Pressure
Max System Pressure (MAWP)
NIPR (Absolute)
Wet Lift (Typical)
Temp Range
Viscosity Range
Max Speed
Rotation (Facing Motor Shelf)
Weight (Pumphead)
Dimensions (LxWxH)
Ports
Driven Magnet (Standard)

SI	US
0.64 ml/rev	0.17 gal/1000*rev
930 ml/mn 1450 RPM (50Hz)	18 gal/hr 1750 RPM (60Hz)
1830 ml/mn 2850 RPM (50Hz)	36 gal/hr 3450 RPM (60Hz)
5.5 Bar	80 psi
21 Bar	300 psi
180 mBar	2.5 psia
51 cm.H2O (1450 RPM)	24 in.H2O (1750 RPM)
See Gear Material	See Gear Material
0.2 to 1500 cp	0.2 to 1500 cp
5,500 RPM	5,500 RPM
CW	CW
0.45 kg	1.0 lbs
See Drawing	See Drawing
1/8-28 B.S.P.P. Side Ports	1/8-28 B.S.P.P. Side Ports
Ferrite	Ferrite

Notes

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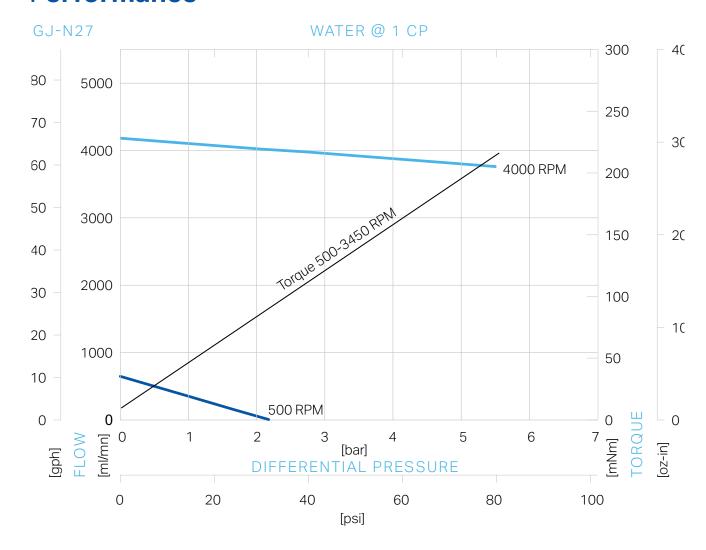
- 2 Priming ability varies with operating conditions.
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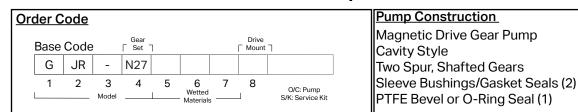
Order Code										
	Base	Code	:	Gear Drive					٦	
	G	JR	-	N27						
	1	2	3 Model	4	5	6 Wetted Materials		8	O/C: Pump S/K: Service Kit	

Pump Construction
Magnetic Drive Gear Pump
Cavity Style
Two Spur, Shafted Gears
Sleeve Bushings/Gasket Seals (2)
PTFE Bevel or O-Ring Seal (1)

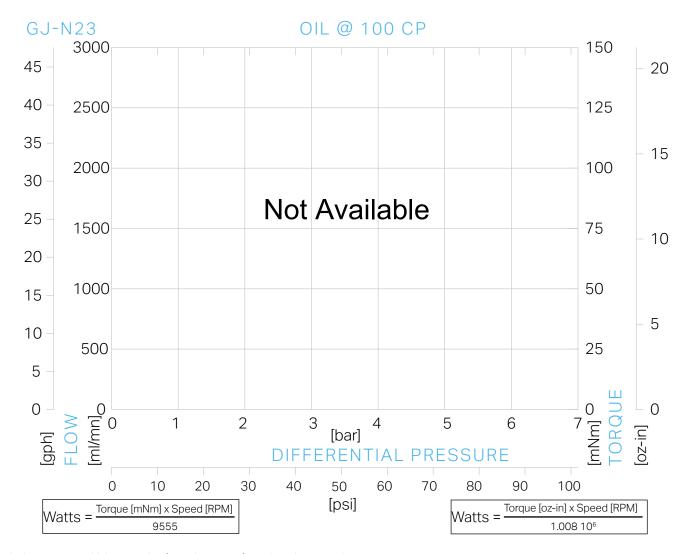
Performance







Performance-High Viscosity



To calculate torque, multiply correction factor by torque from viscosity curve above.

Torque Correction Factors: For Higher Viscosity Liquids											
	Viscosity [cp]	1	100	1500							
Ma	x Speed [RPM]	10,000	3450	860							
[Bar]	[psi]										
0.3	5	0.2	1	2.3							
1.4	20	0.3	1	2.1							
2.8	40	0.4	1	1.9							
4.1	60	0.5	1	1.8							
5.5	80	0.5	1	1.6							

M	agnet Dec	ouple Torqu	ıe
Driven	Driving	Torque	Torque
Magnet	Hub	[mNm]	[oz. in.]
Ferrite	Ferrite	113	16
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ACTUAL PERFORMANCE MAY VARY - Specifications are subject to change without notice. When multiple specs are noted, the most conservative value applies.



Order Code											
	Base	Code	:	Gear -	1			Drive Mount	٦		
	G	JR	-	N27							
1 2			3 Model	4	5	6 Wetted Materials		8	O/C: Pump S/K: Service Kit		

Pump Construction Magnetic Drive Gear Pump Cavity Style Two Spur, Shafted Gears Sleeve Bushings/Gasket Seals (2) PTFE Bevel or O-Ring Seal (1)

Specifications

Displacement

Max Flow (4 Pole Speed)

Max Flow (2 Pole Speed)

Max Differential Pressure

Max System Pressure (MAWP)

NIPR (Absolute)

Wet Lift (Typical)

Temp Range

Viscosity Range

Max Speed

Rotation (Facing Motor Shelf)

Weight (Pumphead)

Dimensions (LxWxH)

Ports

Driven Magnet (Standard)

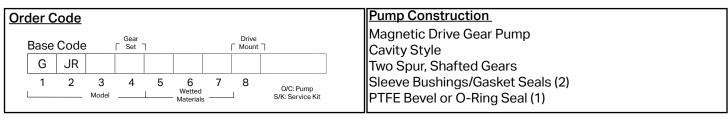
SI	US
1.23 ml/rev	0.32 gal/1000*rev
1630 ml/mn 1450 RPM (50Hz)	32 gal/hr 1750 RPM (60Hz)
3250 ml/mn 2850 RPM (50Hz)	1.0 gal/mn 3450 RPM (60Hz)
5.5 Bar	80 psi
21 Bar	300 psi
180 mBar	2.5 psia
51 cm.H2O (1450 RPM)	24 in.H2O (1750 RPM)
See Gear Material	See Gear Material
0.2 to 1500 cp	0.2 to 1500 cp
5,500 RPM	5,500 RPM
CW	CW
0.45 kg	1.0 lbs
See Drawing	See Drawing
1/8-28 B.S.P.P. Side Ports	1/8-28 B.S.P.P. Side Ports
Ferrite	Ferrite

Notes

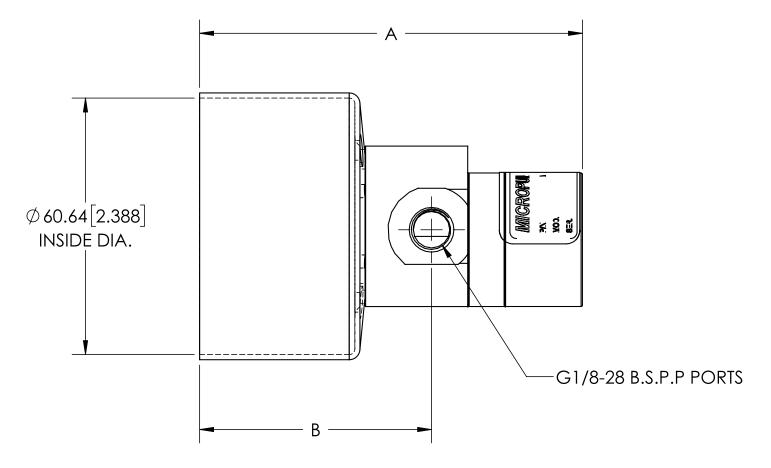
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4 - See Performance-High Viscosity for viscosity limits.



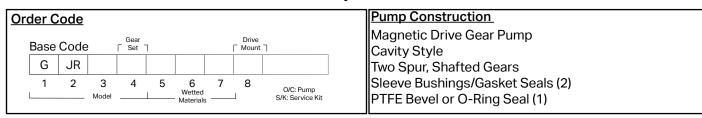


Dimensions

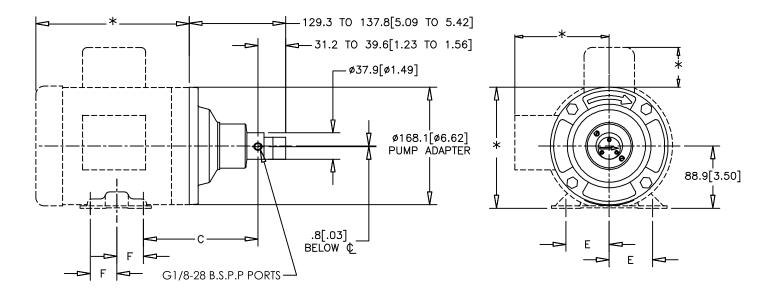


GEAR SET	A (MAX)	В	
GEAR SET	mm [in]	mm [in]	
N21	86.11 [3.39]	54.83 [2.16]	
N23	90.50 [3.56]	54.83 [2.16]	
N23	99.27 [3.91]	54.83 [2.16]	





NEMA Mount Dimensions



	(<u> </u>		Ε	F		
MOUNT	mm	[in]	mm	n [in]	mm [in]		
E NEMA 56C	163.4	[6.43]	61.9	[2.44]	38.1	[1.50]	
K NEMA 143TC	158.5	[6.24]	69.9	[2.75]	50.8	[2.00]	
K NEMA 145TC	158.5	[6.24]	69.9	[2.75]	63.5	[2.50]	

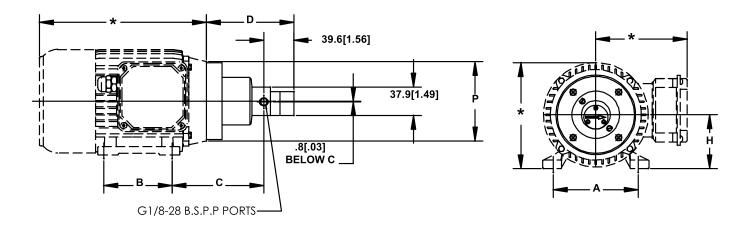
NOTES:

- 1. *THESE DIMENSIONS WILL VARY BASED ON MOTOR SELECTION.
- 2. ALL DIMENSIONS ARE NOMINAL.



rder Cod	<u>de</u>							
Base Co	ode	Г	Gear Set 7				Drive Mount	٦
G J	JR							<u>. </u>
1 2	2 Mo	3 odel	4	5	6 Wetted Materials	7	8	O/C: Pump S/K: Service Kit

IEC 56 Mount Dimensions



	Α	В	С	D	Н	Р
MOUNT	mm [in]	mm [in]	mm [in]	mm [in]	mm [in]	mm [in]
2 IEC56B14B3	90 [3.54]	71 [2.80]	99.2 [3.90]	94.5 [3.72] TO 102.8 [4.05]	56 [2.20]	80 [3.15]
4 IEC63B14B3	100 [3.94]	80 [3.15]	108.8 [4.28]	100.1 [3.94] TO 108.5 [4.27]	63 [2.48]	90 [3.54]
6 IEC71B14B3	112 [4.41]	90 [3.54]	120.8 [4.76]	107.1 [4.22] TO 115.5 [4.55]	71 [2.80]	105 [4.13]

NOTES:

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- 2. ALL DIMENSIONS ARE NOMINAL.